



CERTIFICATE

Welding of railway vehicles and components
according to EN 15085-2

ZE-16083-01-00-EN15085-2017.0356.006

DVS ZERT hereby certifies that the company

Broll-Systemtechnik KG
Am Langwiesfeld 12
93083 Obertraubling
Germany

fulfills the requirements
for the scope according to

EN 15085-2 certification level CL2

in the range indicated on the reverse.

validity: 14.11.2022 until 18.12.2023

Düsseldorf, 14.11.2022
Place and date of issue

Dipl.-Ing. Biegerl
Lead assessor

A handwritten signature in blue ink, appearing to read 'Gurschke', written over a horizontal line.

Dipl.-Ing. Gurschke
Head of certification body

Scope of the certificate

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Scope:

Welding process acc. to EN ISO 4063	Material class/group acc. to CEN ISO/TR 15608	Dimensions	Remarks
131	22	t = 1.5 - 6 mm	-
135	8	t = 1.5 - 60 mm	FW
	8	t = 5 - 20 mm	BW
141	8	t = 1.5 - 3 mm	FW
	8	t = 1.5 - 6 mm	BW
21	8	t = 1 - 3 mm	-
23	8	t = 1 - 3 mm	M3 - M10
52	8	t = 1 - 2 mm	-
786	8	t = 2 mm	M3 - M8

Area of Application:

- new construction of assemblies and components for rail vehicles
- assemblies: Control cabinets with built-in component
- except purchasing of welded components

Responsible Welding Coordinator(s):

Ali Akgül (IWE) [external]

born: 12.06.1985

Deputy with equal rights:

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Representative:

Christian Reiml (IWS)

born: 16.02.1986

Remarks:

none

registration ON EN15085:

DVSZERT/15085/CL2/356/1A2/17

General provisions:

It apply the conditions of the standard EN 15085-2:2007, section 7.

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.